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## TEST FORM

***PetRa Engineering Pvt Ltd***

CUSTOMER	CONTACT PERSON	DEPARTMENT
OPERATION		WORKPIECE
WHEEL DIMENSION (DRAWING)		TEST WHEEL SPEC.
EXISTING SUPPLIER		EXISTING SPEC.
MACHINE DETAILS INCLUDING MOTOR POWER AND SPINDLE SPEED	EXISTING WHEEL	TEST WHEEL
WHEEL SPEED	INFEED 1	INFEED 1
CUST. MACHINE No.	INFEED 2	INFEED 2
MATERIAL SPEC.	INFEED 3	INFEED 3
MATER. HARDNESS	SPARK OUT	SPARK OUT
MATERIAL ALLOWANCE	CYCLE TIME	CYCLE TIME
SURF.FINISH REQUIREMENT	SURFACE FINISH	SURFACE FINISH
COOLANT	POWER CONSUMPTION	POWER CONSUMPTION
EMULSION PERCENTAGE %	G - RATIO	G - RATIO
DRESSING TOOL	DRESSING INTERVAL	DRESSING INTERVAL
DRESSING DEPTH	WORKPIECE SPEED	WORKPIECE SPEED
DRESSING SPEED	TABLE SPEED	TABLE SPEED
OUTLINE / DRAWING		
DATE	CHANGES	RESULT
DATE	CHANGES	RESULT
DATE	CHANGES	RESULT
Date: 20.07.2015	Sign: .....	

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DATE	CHANGES	RESULT
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Date: 20.07.2015

Sign: .....